



Established 1951

RDM ENGINEERING

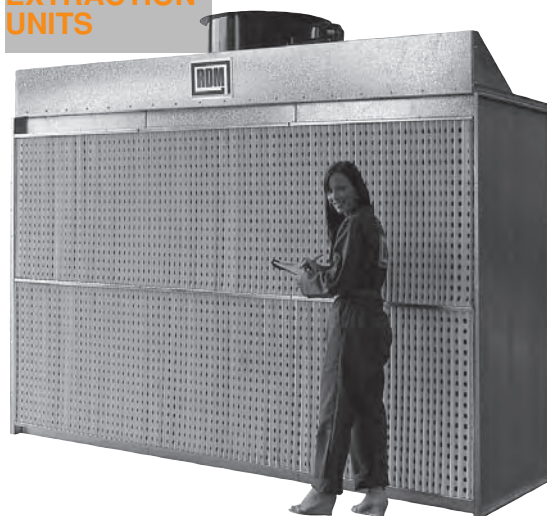
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PRICE LIST & DATA

SPRAYBOOTHS
WATERWASH
AND DRY FILTER



EXTRACTION
UNITS



SPRAYROOM
COMPONENTS

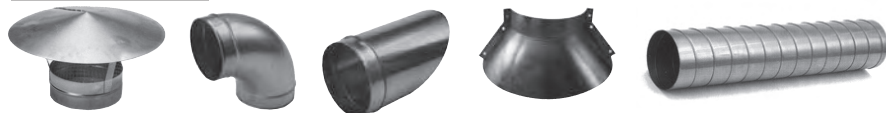


FORWARD
CANOPIES



SPARES

DUCT WORK



- FULL 12 MONTH WARRANTY
- TOP QUALITY AND SPECIFICATION
- THE LARGEST SELECTION AVAILABLE ANYWHERE
- FAST DELIVERY

Ingenious

ENGINEERED SOLUTIONS

Visit our Website! www.rdmengineering.co.uk

INTRODUCTION

The most often asked questions, answered.

WHAT TYPES OF SPRAYBOOTH ARE AVAILABLE?

Principally there are two types of Spraybooth Extraction Systems, the **Dryfilter** System and the **Water Wash** System.

HOW DO WE CHOOSE THE CORRECT TYPE?

Except for certain specific applications, the choice is usually quite simple. If a large volume of spraying will be done in the Booth, then the saving in buying the cheaper 'filter' type booth will very quickly be eroded by the cost of buying replacement filters. However, if only a small amount of spraying is done or if the products are of very unusual shapes, then a filter system may prove more suitable.

WHAT CHOICE OF BOOTH LAYOUTS ARE THERE?

RDM offer several layouts of **Dry** or **Wet** Booth. The simplest and cheapest being the '**open front**' type which simply draws air rapidly passed the operator(s). We also offer '**enclosed**' **spray rooms** with a choice of door systems, lighting, etc. Please refer to separate data sheet for details of sprayrooms.

WHY MIGHT WE NEED AN ENCLOSED SPRAY ROOM?

These are usually only needed if your spraying environment needs to be very clean, kept under controlled temperature or humidity, etc., or if the over spray fumes are particularly toxic.

The Spray room could have just a very simple inlet air filter system or perhaps a sophisticated, heated, Air Conditioned air inlet system.



FANS AND MOTORS

All of the Spraybooths in this booklet are priced **complete** with the fan(s) and motor sets.



IMPORTANT INFORMATION

DELIVERY: All prices are for supply only. Delivery is charged extra, at cost, where required.

INSTALLATION: Prices **exclude** ductwork or installation. We would be pleased to quote for this if required.

ELECTRICS: All booths and fans are 415 volt 3 phase 50 Hz as standard with TEFC motors and non-flameproof starters. Flameproof motors are extra at list prices. Other voltages on application. Single Phase Motors are available at nominal cost.

VAT: VAT will be charged extra.

PAYMENT TERMS: 25% deposit due with order; balance due on delivery (payable to driver)
OR balance due on completion of installation where RDM carry out this work.
These terms do not apply to approved accounts.

WARRANTY: 'No Quibble' 12 months warranty on all non wearing parts from date of commissioning. Warranty covers supply only of replacement parts. Where RDM have installed warranty covers supply and fit of replacement parts.

HEALTH AND SAFETY: 'COSHH' and 'EPA'. All RDM booths are designed to comply with current and proposed legislation, however the customer must check with local authorities, environmental office, fire officer, and health inspectorate that equipment may be used in a particular location.



MULTI 'T' STANDARD DRYFILTER BOOTHS WITH CANOPIES 1 METRE DEEP



MODEL:-	WIDTH (metres)	OUTPUT M ³ /hour	DUCT SIZE (mm)	PRICE (£) STANDARD MOTOR(S)	EXTRA (£) FOR FULLY FLAMEPROOF MOTOR(S)	EXTRA CANOPY (£) 1 METRE DEEP
2T 1000B	1	5900	450	1298	350	160
2T 1500B	1.5	8500	600	1497	374	175
2T 2000B	2	13500	600	1540	385	190
2T 2500B	2.5	13500	600	1668	385	230
2T 3000B	3	18600	710	1796	495	260
2T 3500B	3.5	20800	710	1997	495	288
2T 4000B (1 FAN)	4	22900	762	2198	517	299
2T 4500B (2 FAN)	4.5	27000	600	2523	777	360
2T 5000B (2 FAN)	5	27000	600	2796	777	398
2T 5500B (2 FAN)	5.5	37300	710	3069	990	422
2T 6000B (2 FAN)	6	37300	710	3342	990	446
2T 6500B (2 FAN)	6.5	41600	710	3615	990	468
2T 7000B (2 FAN)	7	41600	710	3888	1034	499
2T 8000B (2 FAN)	8	45800	762	4161	1430	531
2T 9000B (3 FAN)	9	55800	710	4986	1650	560

LARGER SIZES ON REQUEST

MULTI 'T' DRYFILTER EXPANSION CHAMBER EXTRACT UNITS 2 METRE HIGH



FANS MAY BE
REAR MOUNTED
AT NO EXTRA
COST

2T 1000E	1	5900	450	1199	350
2T 1500E	1.5	8500	600	1389	374
2T 2000E	2	13500	600	1462	385
2T 2500E	2.5	13500	600	1584	385
2T 3000E	3	18600	710	1705	495
2T 3500E	3.5	20800	710	1796	495
2T 4000E (1 FAN)	4	22900	762	1879	517
2T 4500E (2 FAN)	4.5	27000	600	2486	777
2T 5000E (2 FAN)	5	27000	600	2689	777
2T 5500E (2 FAN)	5.5	37300	710	2859	990
2T 6000E (2 FAN)	6	37300	710	3028	990
2T 6500E (2 FAN)	6.5	41600	710	3199	990
2T 7000E (2 FAN)	7	41600	710	3452	1034
2T 8000E (2 FAN)	8	45800	762	3678	1430
2T 9000E (3 FAN)	9	55800	710	4686	1650

LARGER SIZES ON REQUEST

OPTIONAL EXTRAS:

	PRICE (£)
SEALED GLASS INSERT FOR ROOF 1525mm LONG x 345mm WIDE	80.00
SEALED GLASS INSERT FOR SIDE 1525mm LONG WITH SUPPORT BRACKET	99.00
TWIN 5ft NON FLAMEPROOF FLUORESCENT LIGHT c/w REFLECTOR	42.00
SINGLE 5ft FLAMEPROOF FLUORESCENT LIGHT	398.00
CENTRE DIVIDER PANEL 2000 x 960mm c/w SLIDER RAIL	197.00
MANOMETER MNR 183 8985 – PROVES FILTER CONDITION	79.50
FANCHEK 5 SYSTEM COMPLETE WITH SOLENOID VALVE	189.00

NOTE: ALL BOOTHS ARE SUPPLIED IN KIT FORM, COMPLETE WITH BELT DRIVEN FAN(S), MOTOR(S), PACK OF FILTERS, ALL NUTS/BOLTS ETC. AND STARTER(S). ALL STARTERS ARE IP55. DUCTING AND INSTALLATION AVAILABLE AS EXTRAS. SEE PAGE 8.

Please refer to page 7 for prices of Accessories, Filters and Consumable Items.

MULTI 'T' BENCH TYPE DRYFILTER BOOTHS



BOOTHS WITH A WORK AREA 1 METRE HIGH x 0.5 METRE DEEP, WITH A ROBUST STEEL WORK BENCH. ALL COMPLETE WITH A GLASS ROOF PANEL.

MODEL:-	DUCT SIZE (mm)	OUTPUT M ³ /hour	WORKING WIDTH (metres)	PRICE (£) STANDARD MOTOR	ADDITIONAL COST (£) FOR FLAMEPROOF MOTOR
1T 1000 BT	450	2500	1	1398	350
1T 1500 BT	450	4200	1.5	1560	350
1T 2000 BT	600	5900	2	1640	350
1T 2500 BT	600	5900	2.5	1766	350
1T 3000 BT	600	8490	3	1899	374
1T 3500 BT	600	8490	3.5	2150	385
1T 4000 BT	600	13500	4	2296	385

MULTI 'T' LOW LEVEL DRYFILTER EXTRACTION BOXES



LOW LEVEL EXTRACTION BOXES. 1 METRE HIGH O/ALL

MODEL:-	WIDTH (metres)	OUTPUT M ³ /hour	DUCT SIZE (mm)	PRICE (£) STANDARD MOTOR(S)	EXTRA (£) FOR FULLY FLAMEPROOF MOTOR(S)
1T 1000E	1	2500	450	1045	350
1T 1500E	1.5	4200	450	1160	350
1T 2000E	2	5900	600	1199	350
1T 2500E	2.5	5900	600	1239	374
1T 3000E	3	8490	600	1296	374
1T 3500E	3.5	8490	600	1378	374
1T 4000E	4	13500	600	1460	385
1T 4500E	4.5	13500	600	1680	385
1T 5000E (2 FAN)	5	16990	600	2186	748
1T 5500E (2 FAN)	5.5	16990	600	2198	748
1T 6000E (2 FAN)	6	16900	600	2297	748

LONGER MODELS MAY BE PRICED BY ADDING SUITABLE COMBINATIONS OF SIZES

MULTI 'T' EXTENDED HEIGHT EXTRACTION BOXES/BOOTHS 3 METRE HIGH O/ALL



MODEL:-	WIDTH (metres)	OUTPUT M ³ /hour	DUCT SIZE (mm)	PRICE (£) STANDARD MOTOR(S)	EXTRA (£) FOR FULLY FLAMEPROOF MOTOR(S)	COST FOR CANOPY 1 MTR. DEEP TO FORM A BOOTH
3T 1000E	1	8490	600	1497	374	240
3T 1500E	1.5	13500	600	1590	385	270
3T 2000E	2	18600	710	1796	495	280
3T 2500E	2.5	18600	710	1896	495	299
3T 3000E	3	27000	762	1997	544	340
3T 3500E	3.5	27000	762	2182	544	360
3T 4000E (2 FAN)	4	37300	710	3069	990	390
3T 4500E (2 FAN)	4.5	37300	710	3268	990	430
3T 5000E (2 FAN)	5	45800	762	3678	990	450
3T 5500E (2 FAN)	5.5	45800	762	3952	990	488
3T 6000E (2 FAN)	6	54360	762	4486	1254	501

LONGER MODELS PRICE ON APPLICATION



Please refer to page 7 for prices of Accessories, Filters and Consumable Items.

● THE BEST SELLING WATERWASH SPRAYBOOTHS IN THE UK!!!

‘AQUAEX’ WATERWASH SPRAYBOOTHS

STANDARD MODELS WITH CANOPY 2 OR 2.5 METRES HIGH, 1 METRE DEEP



MODEL:-	WIDTH (metres)	OUTPUT M ³ /Hour	DUCT SIZE (mm)	PRICE (£) STANDARD MOTOR(S)	EXTRA (£) FOR FULLY FLAMEPROOF FAN MOTOR(S)	EXTRA CANOPY (£) 1 METRE DEEP	‘P’ SERIES OPTION
NWB 1000	1	5900	600	3590	385	160	964
NWB 1500	1.5	8400	710	4341	385	175	1014
NWB 2000	2	11900	710	4496	495	190	1064
NWB 2500	2.5	13500	710	4922	495	230	1114
NWB 3000	3	17800	710	5347	544	260	1164
NWB 3500	3.5	22000	760	5671	596	288	1314
NWB 4000	4	22000	760	5996	596	299	1364
NWB 4500 (2 FAN)	4.5	23700	710	7212	990	360	1764
NWB 5000 (2 FAN)	5	23700	710	7446	990	398	1814
NWB 5500 (2 FAN)	5.5	35600	710	7897	1088	422	1864
NWB 6000 (2 FAN)	6	35600	710	7998	1088	446	2014

FLAMEPROOF PUMPS BY SPECIAL REQUEST ONLY



IF A FORWARD CANOPY IS NOT REQUIRED, SIMPLY DEDUCT THE “EXTRA CANOPY PRICE”.

LONGER LENGTHS ARE ACHIEVED BY ADDING SUITABLE COMBINATIONS OF SIZES

ALL ABOVE NWB MODELS ARE AVAILABLE WITH A 2.5 METRE HIGH CANOPY (WASH TOWER REMAINS THE SAME) AT NO COST.

OPTIONAL EXTRAS:

	PRICE (£)
SEALED GLASS INSERT FOR ROOF 1525mm LONG x 345mm WIDE	80.00
SEALED GLASS INSERT FOR SIDE 1525mm LONG WITH SUPPORT BRACKET	99.00
TWIN 5ft NON FLAMEPROOF FLUORESCENT LIGHT c/w REFLECTOR	42.00
SINGLE 5ft FLAMEPROOF FLUORESCENT LIGHT	398.00
CENTRE DIVIDER PANEL 2000 x 960mm c/w SLIDER RAIL	197.00
FANCHEK 5 SYSTEM COMPLETE WITH SOLENOID VALVE	189.00

(Only allows spraying when fans are running.)

NOTE: ALL RDM WATERWASH SPRAYBOOTHS ARE SUPPLIED COMPLETE WITH BELT DRIVEN FAN(S), MOTORS, CENTRIFUGAL PUMP AND STRAINER, STAINLESS STEEL FRONT SCREENS, STARTERS TO IP55, PACK OF CHEMICALS AND BALL COCK FILLER. ALL MODELS (EXCEPT WHEN PRE-ASSEMBLED) INCLUDE PACK OF SEALANT AND ASSEMBLY KIT. DUCTING AND INSTALLATION AVAILABLE AS EXTRAS.

‘AQUAEX’ REAR OUTLET WATERWASH SPRAYBOOTHS

All RDM Waterwash Spraybooths are now available with the fan(s) mounted at the rear. This unique option allows the booths to be fitted where height may be restricted.

Additional Prices for rear outlet: £200 (1 fan models) or £400 (2 fan models)

‘P’ SERIES OPTION:

This includes for:- white powder coated canopy, full lighting to IP66, fan speed controller(s), Fanchek 5 and heavy duty pump and strainer.

Please refer to page 7 for prices of Accessories, Filters and Consumable Items.

'AQUAEX' SERIES EXTRA HEIGHT WATERWASH TOWERS WITH EXTRA HIGH WATER CURTAINS AND CHOICE OF 3.0 METRE OR 3.5 METRE HIGH CANOPY



MODEL:-	WIDTH (metres)	OUTPUT M ³ /hour	DUCT SIZE (mm)	PRICE (£) STANDARD MOTOR(S)	EXTRA (£) FOR FULLY FLAMEPROOF FAN MOTOR(S)	COST FOR CANOPY 1 MTR. DEEP TO FORM A BOOTH
NWE 1500	1.5	11800	710	4990	516	199
NWE 2000	2	17800	710	5560	565	212
NWE 2500	2.5	22000	760	6169	790	240
NWE 3000	3	27100	760	6780	830	280
NWE 3500) (2 FAN)	3.5	35600	710	7250	1130	305
NWE 4000) (2 FAN)	4	35600	710	7560	1130	320
NWE 4500) (2 FAN)	4.5	35600	710	7890	1130	350
NWE 5000) (2 FAN)	5	44000	760	9200	1580	370
NWE 5500) (2 FAN)	5.5	44000	760	9665	1580	420
NWE 6000) (2 FAN)	6	54200	760	10250	1660	450

FLAMEPROOF PUMPS BY SPECIAL REQUEST ONLY

DOWNDRAUGHT EXTRACTION:-

Several types of downdraught booths are available, details and prices on application.

UPRATED EXTRACTION:-

Special versions to provide up to 390ft/minute are available, details and prices on application.

PRE-ASSEMBLY:-

All RDM Waterwash Booths are available supplied with the wash tower pre-assembled and with the pump fitted, only the fan and canopy would need to be fitted on site. This is ideal where the customer may wish to carry out their own installation work to reduce costs.

MODEL:-

NWE/B/EH	1000/2000	£900
NWE/B/EH	3000/4000	£1100
NWE/B/EH	5000/6000	£1200

PLEASE CHECK THAT THESE MODELS COULD BE OFFLOADED AND POSITIONED ON SITE ONCE ASSEMBLED.

● FULL 12 MONTH WARRANTY!!

FAN SOUND ATTENUATORS (SILENCERS)

These units are similar to sections of ducting but with a special inner lining of perforated sheet. Sandwiched between the lining and the outer skin is an efficient noise absorbing foam.



The attenuators are supplied with end rings which are drilled and tapped to exactly correspond to the bolt hole pitching on RDM fan flanges.

The Attenuators can be fitted either between the spraybooth and fan (thus reducing workshop noise), or between fan and exhaust duct (thus reducing environmental noise). They can also be fitted to air intake systems.

Units are available in two standard length formats, (others available to order). These are:-

- 1D** – The unit length is equal to its diameter, or
- 2D** – The unit length is double that of its diameter.

A **1D** silencer will reduce noise by between 8 and 15 dBA.
A **2D** silencer will reduce noise by between 12 and 18 dBA.

RDM recommends the use of silencers on most larger installations and on all high performance booths.

FAN SIZE	PRICES (£)	
	1 x Diameter	2 x Diameter
450mm	178	232
600mm	260	330
710mm	280	380
762mm	330	430
828mm	340	480
900mm	364	508
1000mm	410	578

CONSUMABLE ITEMS:-

	PRICE (£)
PEELABLE BOOTH COATING IN WHITE. 25 LITRES	70.00
'ANDREA' CORRUGATED PAPER FILTER. 9 METRE x 0.9 METRE FOR EXTRACTION	52.00
HIGH EFFICIENCY ANDREA PAPER/POLYESTER 9 METRE x 0.9 METRE FOR EXTRACTION	79.00
ROLL FIBRE GLASS MEDIA 20 METRES LONG 1 METRE WIDE (TYPE C2) FOR INPUTS	90.00
BOOTH ADDITIVE. 25 Kg TYPE P27 FOR WATERWASH BOOTHS	80.00
BOOTH ADDITIVE. 5 Kg TYPE P27 FOR WATERWASH BOOTHS	40.00
AUTOSOL FOAM SUPPRESSANT. 25 LITRES FOR WATERWASH BOOTHS	90.00
BOOK LITMUS PAPERS FOR WATERWASH BOOTHS	each 4.00
PUMP STRAINER (NEW STYLE) FOR WATERWASH BOOTHS	45.00
PUMP SEAL KIT (MOST MODELS)	108.00
BRASS SPRAY NOZZLE (ALL MODELS)	56.00
FAN IMPELLOR (MOST MODELS '91 ONWARDS)	260.00
PA500 HIGH QUALITY AIR INTAKE FILTER PER METRE SQUARE FOR INPUTS	15.00




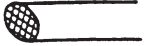








Special Offer

"5 packs" of Andrea paper filters

Only 210.00

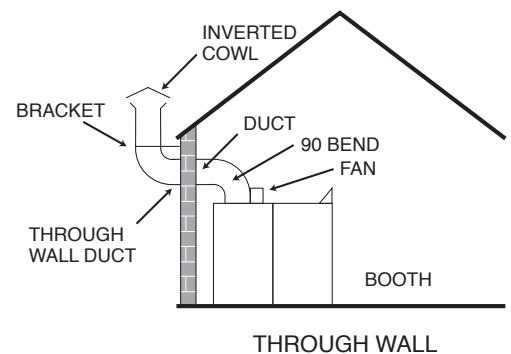
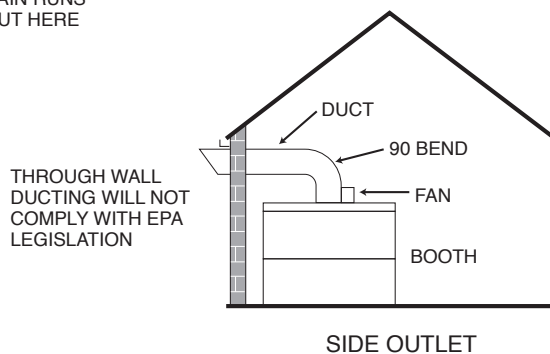
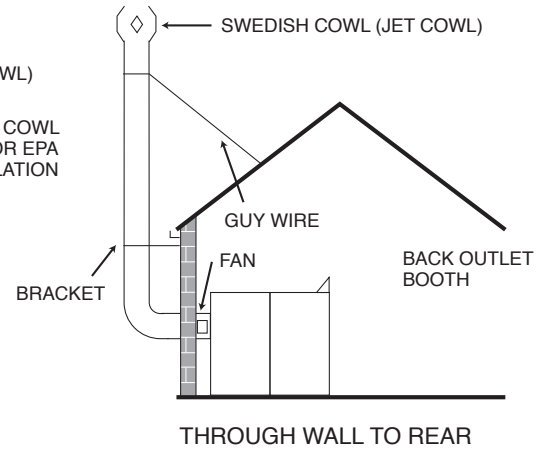
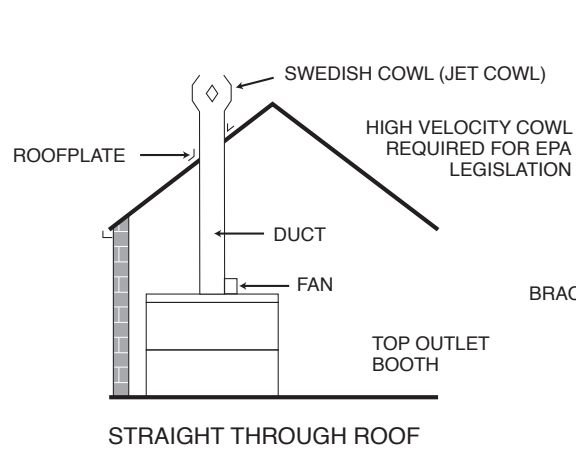
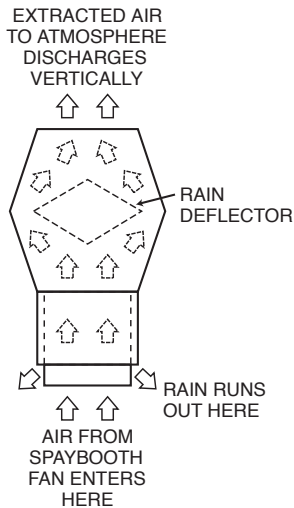


• DUCTWORK

DESCRIPTION	PART NO.	DIAMETER (mm) OF DUCTING				
		450	600	710	762	828
 STRAIGHT DUCT 3 METRES	3MDUCTD	70	75	85	95	110
 90° BEND	90BENDD	45	75	120	145	160
 45° BEND	45BENDD	35	50	70	72	85
 THRO'WALL DUCT WITH MESH	DUCT/MESHD	70	85	90	99	140
 COWL	COWLD	70	110	160	180	190
 ADJUSTABLE ROOF PLATE	ROOFPLATE	79	105	125	155	175
 WEATHER SKIRT	SKIRTD	56	72	90	100	115
 PAIR GALLOWS BRACKETS	GALLB	60	70	70	80	100
 PAIR CLIPS	CLIP	20	24	26	30	35
 SET GUY WIRE	GUY	80	80	80	90	90
 COUPLING RING	RING	10	10	12	18	19
 SWEDISH COWL (JET COWL)	JCOWLD	218	240	298	333	419

SOME TYPICAL DUCTING ARRANGEMENTS

HOW A JET COWL FUNCTIONS

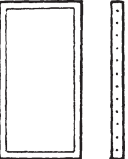
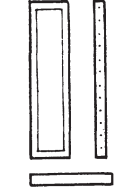
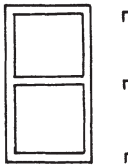
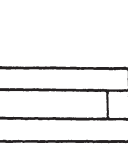
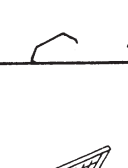
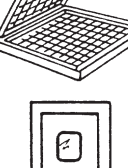
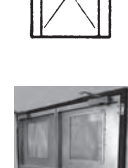
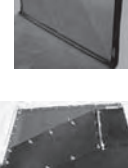




• FULL 12 MONTH WARRANTY!!

TYPICAL SPRAYROOM COMPONENTS:-

(Parts to convert Spraybooths into Sprayrooms)

NOTE: THIS IS ONLY A SAMPLE OF OUR COMPLETE RANGE

	DESCRIPTION	SIZE(S) mm	PRICE EACH (£)
	PANELS / 18SWG FOLDED GALVANISED STEEL	2000 x 1000 1500 x 1000 1000 x 1000 500 x 2000 500 x 1000	56 48 39 48 39
	FACIA PANEL	1000 1500 2000	29 36 40
	JOINT ANGLES	1000 2000	20 25
	FILTER RETAINING FRAMES (EXTRACTION SIDE)	2000 x 1000 2000 x 500 1000 x 1000	120 110 110
	GLAZING PANEL (ROOF TYPE)	2000 x 1000	98
	GLAZING PANEL (WALL TYPE)	2000 x 1000	130
	SIDE WALL DOUBLE MESH TYPE c/w HINGED LID	2000 x 1000 1000 x 1000	230 210
	PERSONNEL DOOR (SINGLE)	2000 x 1000 2000 x 1250	500 550
	PERSONNEL DOOR (PAIR)	2000 x 2000 2000 x 2500	820 850
	ROLLER TYPE DOORS AVAILABLE ON APPLICATION. AIR REPLACEMENT UNITS, GAS OR ELECTRIC HEATED ARE AVAILABLE, REFER TO SEPARATE PRICE LIST.		

WHAT ARE THE PRINCIPLE BENEFITS OF AN RDM SPRAYBOOTH?

- Fully **modular** design – for maximum lifetime flexibility.
- All **galvanised steel** construction – for very long life.
- Fans have simple maintenance access doors, external motors and are **Belt Driven**, thus they can easily be tuned to varying load conditions such as different duct runs, etc.
- Water wash Booths have an independent water circulation pump. Because the Extraction air movement is independent of the water movement, it is possible to easily upgrade or downgrade the extraction to suit the requirements of the system.
- Water wash Booths have **stainless steel front water screens** and a **twin Air / Water scrubbing action** – this minimises Paint build up on the front of the Booth and provides **maximum** cleaning efficiency.
- The water screen is **individually adjustable** for **each** of its 1.0 metre wide segments – **a unique RDM feature!** – This ensures a perfect water curtain throughout the lifetime of the Booth, irrespective of Factory floor level.
- All maintenance is from the **front** of the Booth – On Water wash Booths, the front screens simply **lift off** for cleaning inside! – So there is no need to stand the Booth away from a wall or climb through small access doors.
- Inherently **quiet** design – RDM use larger diameter, slower running fans and, because the fan is only moving the **air** not the water, the Fan is doing less work than on other ‘pumpless’ type Booths.
- **‘No Quibble’ warranty** – If an RDM Spraybooth goes wrong during the first 12 months of use, we will fix it free of charge, no questions asked, as quickly as possible.
- Lifetime Service – RDM provide full spares and service back up for the full lifetime of the Spraybooth. Experienced Engineers operate Nationwide!

IMPORTANT CUSTOMER INFORMATION
(1997 Amendment to Document PG6/23/95)

There have been regulations in force since 1992 both to regulate and control the emission of solvents into the atmosphere.

These Regulations are under constant review and the latest 1997 revision PG6/23/(97) has now been published and is available from H.M.S.O.

As previously, these regulations will require the use of high quality filtration and control equipment for Spraybooths, ovens and Degreasers, but with the new regulations, more detailed discharge monitoring and records documentation may be required.

The guidance note document PG6/23/(97) is complex and detailed. To assist our clients we have identified some excerpts from the text that we believe are the most relevant to the majority of our clients.

RDM recommends that if these requirements appear relevant to your process, you should obtain a copy of the document PG6/23/(97) and carefully study the requirements. RDM will be pleased to assist and advise you.

RDM believe that the most important points are:-

- (1) The regulations usually ONLY relate to processes using more than 5 Tonnes of solvent, per year.
- (2) It is necessary to only use H.V.L.P., airless or electrostatic paint spraying equipment.
- (3) A New higher limit of 150 mg of solvent per m³ of discharge air is now permitted for processes with up to 15 Tonnes annual solvent usage.
- (4) Operators will almost certainly have to use 'Compliant Coatings' these are paints and coatings with a specific, low solvent to solids ratio as shown in the tables issued in the guidance note.
- (5) The very tall and often complex ductwork systems previously required may not now be required.
- (6) Solvent and particulate discharge level monitoring may be required for processes that are covered by the regulations. Since the requirements for monitoring and documentation are quite complex, a firm of monitoring specialists may need to be engaged.

For further information and an extract of the actual guidance note please do not hesitate to contact RDM. We are committed to assisting our clients with compliance and technical information.

Our **ABILITY COMES FROM EXPERIENCE!!**

